

REAL LUXURY
MEANS QUALITY.
ALWAYS.



ACQUA
Filette[®]
DAL 1894



THE UNIQUENESS OF FILETTE

Acqua Filette, one of the purest water in the world, crystal clear springs at its source in Guarcino, 900 meters above sea level between the green and uncontaminated Apennine Mountains of the Region of Latium.

The total absence of arsenic and a presence of harmful nitrates close to 0 (0.3 mg/l) together with a very low level of sodium and a perfectly balanced amount of total dissolved solids make Acqua Filette perfect for a healthy lifestyle and ideal for daily use.

It is available in three different kinds: “Naturalmente naturale” (Naturally Still), “Delicatamente frizzante” (Gently Sparkling) and “Decisamente frizzante” (Very Sparkling), a great companion to the best wines and most exquisite dishes.

Acqua Filette: three different ways to be unique.



WATER LIKE WINE

Bottled Mineral water is following the same evolutionary path as wine. Water sommeliers are increasingly common figures in restaurants and there are courses teaching how to start this new profession.

You can taste water, discover its taste, savour its lightness and appreciate its organoleptic composition.

“Water like Wine” is the project of Acqua Filette aiming to give to water, the most precious good for humanity and the whole planet, the same value and dignity the market devotes to wine and champagne.

A list of waters, next to the one for wines, is becoming ever more common among the best restaurants in Italy and all over the world.

Acqua Filette is a multisensory pleasure. Well equilibrated in the synthesis of its micro-elements and delicate to palate, Acqua Filette is a perfect match while enjoying great wines and champagne, boosting their essence and persistence.

The “Water like Wine” project finds its tangible expression in the essential design of the packaging of Acqua Filette with its elegant shapes: a classic Bordeaux extra-white superior quality bottle, wrapped in a label with the initial “F” embossed on silver-laminated foil.





DRINK CONSCIOUSLY. NITRATES AND ARSENIC

Nitrates are chemical components, extremely toxic to our organism. Their concentration indicates the degree of pollution in the water. Matter of fact, a massive use of fertilizers, pharmaceutical derivatives for plants and pesticides together with intensive live-stock breeding and industrial sites cause the penetration of nitrates and nitrogenous components in water sources.

Nitrates can prevent blood from carrying oxygen to the cells producing dangerous effects on the body. Nitrates can also combine with proteins to form compounds known as nitrosamines which can cause cancer.

Arsenic is, as well, classified by the International Agency for Research on Cancer (IARC) as an ascertained cancer-related element of group 1, connected directly with many cancer-associated pathologies. When in water, it is present in its most toxic form, the inorganic one.

In drinkable waters of volcanic origin, arsenic level can reach an extremely high concentration. Furthermore, the industrialization process has witnessed an increasing presence of arsenic in the environment; gas and coal-fueled powerhouses, the combustion of urban wastes together with the use of pesticides and of pharmaceuticals in agriculture have all contributed between other factors to the spreading of this element in air, soil and water.

The absence in Guarmino of industries, car jams, fertilized fields and live-stock makes Acqua Filette one of the purest water in the world.

In Acqua Filette, arsenic is absent and the concentration of nitrates is close to 0 (0,3 mg/l).





DRINK CONSCIOUSLY. 219 MG/L OF TDS, A PERFECT EQUILIBRIUM

The amount of total dissolved solids (TDS) indicates the quantity of mineral nutrients present in water and it is a useful parameter to understand the nutritional provision to our body, drinking a certain water. Waters are as well divided in four categories according to the amount of TDS they have.

Among these categories, mineral waters with a TDS level between 50 and 500 mg/l are considered to have an intermediate concentration of minerals: they are neither too poor nor too rich in their TDS level. Thanks to this natural equilibrium, they are recommended for a daily use.

On the other hand, waters with a very low, intermediate or high mineral concentration should be drunk under medical advice. Acqua Filette, containing 219 mg/l of TDS, has the best balanced amount of mineral nutrients and it is the ideal water for every day consumption.

DRINK CONSCIOUSLY. LITTLE CLUSTER, GREAT PROPERTIES

Water is not composed of single molecules but it is rather made up of clusters of molecules whose size can vary from water to water. The smaller the cluster, the lighter, more digestible and able to permeate human tissues and organs the water is, thus helping the body to eliminate toxins and restore minerals.

Several studies conducted in Italy and in other countries, especially in Japan, a country always attentive to quality, have found that the molecules of Acqua Filette are assembled in very small clusters.



THE 120 YEAR LONG STORY OF THE VENUS OF THE WATERS

A First historical account about the existence of the spring dates back to 400 B.C., indicating that it was already known by the Romans. They dedicated the spring to Venus, as a link between the goddess and the water, as vital element. Today, a sculpture stands among the water streams to witness this peculiar symbolism.

The first written evidence about the spring dates back to 50 A.D. In his “De Re Rustica”, Lucius Junius Moderatus Columella, a Roman writer living at the time of Seneca, celebrated the water of Guarcino, the place where Roman legions stopped to heal the wounds they had suffered during their campaigns in the East. «Est in Guarceno Campaniae fluens aqua montibus oriunda, salubritati corporis accomodatissima» (in Guarcino, Campania, there is a kind of water gushing from the nearby mountains, highly recommended for the health of the body).

Bottled and distributed since 1894, Acqua Filette had been awarded during the XX century, becoming famous as a healthy and curative water. Since 1930s, it is exported all over the world.



A GLOBAL SPIRIT

Acqua Filette has a truly international appeal as witnessed by its presence in top of the line hotels, bars and restaurants in the four corners of the world. Purely Made in Italy, Acqua Filette is exported with the purpose of guaranteeing water of the highest quality and preserving the well-being of its consumers.

Acqua Filette S.r.l. is certified as operating in accordance with UNI EN ISO 9001:2008 quality system standard, an international guarantee of the reliability of the whole process of bottling and distribution.

FILETTE@HOME

You enjoy Acqua Filette not only on the tables of the most prestigious restaurants and in exclusive locations around the world: now you can have it directly at your table. Order Acqua Filette at www.acquafilette.it and have it delivered to your home in its elegant 750 and 375 ml extra-white glass bottle and its unique PET 50 cl *silhouette* plastic bottle.

Because real luxury means quality, always: also at home.



WATER COMPARISON CHART

WATER	COUNTRY	pH	ARSENIC µg/l	NITRATES mg/l	SODIUM mg/l	TOTAL DISSOLVED SOLIDS mg/l
FILETTE	ITALY	7,68	absent	0,3	3,4	219
ACQUA DI NEPI	ITALY	5,54	5,710	12	27,1	531
ACQUA PANNA	ITALY	8	0,355	2,9	6,4	139
AMOROSA	ITALY	6,4	0,153	2	4,7	49,6
DOLOMIA	ITALY	8,1	ND	2	0,2	114
EGERIA	ITALY	6,17	8,910	36	45	625
FERRARELLE	ITALY	6,1	6,810	5	50	1290
FIUGGI	ITALY	7,6	1,850	1,2	6,3	145
MANIVA	ITALY	8	0,675	3,8	2,2	95
FONTE ESSENZIALE (BOARIO)	ITALY	7,5	0,056	<0,5	9	2400
GALVANINA	ITALY	7,12	0,162	ND	34,2	570
GAUDIANELLO	ITALY	5,9	0,619	3	130	1156
LAURETANA	ITALY	6,3	0,019	2,3	1	14
LETE	ITALY	6,2	0,759	5,5	4,95	890
LEVISSIMA	ITALY	7,8	6,200	1,5	1,9	80
LILIA	ITALY	ND	1,900	8	ND	393
LURISIA	ITALY	6,6	0,985	2	2,6	35
LEGGERA	ITALY	7	4,650	4	ND	396
NATIA	ITALY	6,4	6,810	8	32	312
NORDA (SOURCE: DAGGIO)	ITALY	7,2	3,730	3,5	1,9	60
POSE	ITALY	6,6	0,259	1	1,2	22
ROCCHETTA	ITALY	7,56	0,198	1,1	4,13	174,1
SAN BENEDETTO	ITALY	7,52	0,468	9	26,4	265
SAN BERNARDO	ITALY	7	0,489	1,4	0,8	34,5
SAN FELICE	ITALY	ND	ND	12	18,5	211
SAN PELLEGRINO	ITALY	7,5	1,380	2,9	31,2	854
SANGEMINI	ITALY	6,19	0,204	0,75	19,5	932
SANTA CROCE	ITALY	7,7	0,124	1,1	1,5	180
SANT'ANNA VINADIO	ITALY	7,4	5,220	0,76	1,2	43,2
SMERALDINA	ITALY	6,78	0,021	9,9	25	142,8
SURGIVA	ITALY	6,8	ND	4,9	1,9	41
SVEVA	ITALY	6,25	2,744	3	ND	1356
ULIVETO	ITALY	5,8	0,088	7,1	67	745
VITASNELLA	ITALY	7,4	0,117	4,5	3,4	396
TY NANT	WALES	6,8	ND	<0,1	3,7	165
TAU	WALES	7,2	ND	<0,1	21,4	208
PERRIER	FRANCE	ND	ND	13	11,5	475
HILDON	UK	7,3	ND	6	7,7	312
ELSENHAM	UK	ND	ND	0,3	22	400
EVIAN	FRANCE	7,2	ND	3,7	6,5	309
APOLLINARIS	GERMANY	5,8	ND	1,6	470	1600
VOSS STILL	NORWAY	5,5	ND	ND	6	44
VOSS SPARKLING	NORWAY	4,8	ND	ND	90	290

- **ARSENIC:** Classified by the International Agency for Research on Cancer (IARC) as an ascertained carcinogenic element of Group 1. DL 31/2001 and UE Directive 2003/40/EC sets its limit value at 10 µg/l.

- **NITRATES:** Their presence in water indicates pollution in water sources, caused by fertilizers and nitrogenous components in general. Nitrates can also combine with proteins to form compounds known as nitrosamines which can cause cancer. DM 29/12/2003 on Mineral Waters sets its limit value at 10 mg/l of Nitrates for newborn babies; the United States Environmental Protection Agency (EPA) together with the World Health Organization (WHO) recommends a limit value of 10 mg/l.

- **TOTAL DISSOLVED SOLIDS (TDS):** Unless recommended by a medical professional, mineral waters containing TDS levels between 50 and 500 mg/l, classified as low mineral content water, are the best recommended for daily use.

- **SODIUM:** A value less than 20 mg/l is indicated for low-sodium diets and it helps to fight high blood pressure and water-retention.

- **ND:** not declared, not available.

- **Data sources:** Labels/official websites of mineral waters/2016/2017 Yearly edition "Acque Minerali" Beverfood Edizioni; Published studies on "Le Scienze" as part of the project Atlante Europeo of the EuroGeoSurveys, Geochemistry Expert Group 26.11.2010 by Professor Benedetto De Vivo, Annamaria Lima, Stefano Albanese, and Lucia Giaccio of the Department of Earth and Environmental Sciences, University 'Federico II' of Naples.



PRODUCT DESCRIPTION

VAP 750 ml

PACKAGE
LABELS

Box (12 bottles per each)



 NATURALMENTE NATURALE
(NATURALLY STILL)

 DELICATAMENTE FRIZZANTE
(GENTLY SPARKLING)

 DECISAMENTE FRIZZANTE
(VERY SPARKLING)

BOTTLE FEATURES

VOLUME	750 ml
WEIGHT (FULL BOTTLE)	1183 g
HEIGHT	293,5 mm
DIAMETER	75 mm

CARTON (model)

PACKAGE	12 bottle box
WEIGHT	14,48 kg
DIMENSION L X I X H	315x230x310 mm

PALLETS EPAL 80x120 (composition)

LAYERS	5
CARTONS/PALLET	60
BOTTLES/PALLET	720
TOTAL HEIGHT (PALLET INCL.)	169,5 cm
TOTAL WEIGHT (PALLET INCL.)	884 kg

CHEMICAL ANALYSIS LABEL (mg/l)

Bicarbonate	238,0	Calcium	78,0
Sodium	3,4	Magnesium	1,3
Sulphate	4	Nitrate	0,3

Microbiologically pure – Most suitable for low sodium diets

CHEMICAL AND PHYSICO-CHEMICAL ANALYSIS: "La Sapienza" Rome University,
Department of Public Health Science – Rome, 10th January 2017

Specific electrical conductivity at 20°C: 317 µS/cm - Total Dissolved Solids at 180°C : 219,0 mg/l
pH factor at the source: 7,68 - Free carbon dioxide at the source: 15 mg/l

Acqua Filette S.r.l. is a management integrated system company in according to
UNI EN ISO 9001: 2008.

Acqua Filette S.r.l. operates according to the HACCP system principles, as in the European Regulation (EC) No. 852/2004.

Chemical characteristics: in accordance with D.Lgs 542/92 and subsequent modifications and supplements.

Store in a cool dry place, keep far away from sources of heat.

Best before 2 years after the packaging date on bottle cap.

BOTTLED AT SOURCE BY ACQUA FILETTE S.r.l.

VIA DELLE CARTIERE, 8 - 03016 GUARCINO (FR) ITALIA - WWW.ACQUAFILETTE.IT

Italian Minister of Health Order n. 3402 of 9/28/2001

SCIA n° 6998 of 23.12.2015



PRODUCT DESCRIPTION

VAP 375 ml

PACKAGE
LABELS

Box (24 bottles per each)



 NATURALMENTE NATURALE
(NATURALLY STILL)

 DELICATAMENTE FRIZZANTE
(GENTLY SPARKLING)

 DECISAMENTE FRIZZANTE
(VERY SPARKLING)

BOTTLE FEATURES

VOLUME	375 ml
WEIGHT (FULL BOTTLE)	726 g
HEIGHT	250 mm
DIAMETER	60 mm

CARTON (model)

PACKAGE	24 bottle box
WEIGHT	17,4 kg
DIMENSION L X I X H	360x240x260 mm

PALLETS EPAL 80x120 (composition)

LAYERS	6
CARTONS/PALLET	54
BOTTLES/PALLET	1.296
TOTAL HEIGHT (PALLET INCL.)	170,5 cm
TOTAL WEIGHT (PALLET INCL.)	950 kg

CHEMICAL ANALYSIS LABEL (mg/l)

Bicarbonate	238,0	Calcium	78,0
Sodium	3,4	Magnesium	1,3
Sulphate	4	Nitrate	0,3

Microbiologically pure – Most suitable for low sodium diets

CHEMICAL AND PHYSICO-CHEMICAL ANALYSIS: "La Sapienza" Rome University,
Department of Public Health Science – Rome, 10th January 2017

Specific electrical conductivity at 20°C: 317 µS/cm - Total Dissolved Solids at 180°C : 219,0 mg/l
pH factor at the source: 7,68 - Free carbon dioxide at the source: 15 mg/l

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Chemical characteristics: in accordance with D.Lgs 542/92 and subsequent modifications and supplements.

Store in a cool dry place, keep far away from sources of heat.

Best before 2 years after the packaging date on bottle cap.

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Italian Minister of Health Order n. 3402 of 9/28/2001

SCIA n° 6998 of 23.12.2015



PRODUCT DESCRIPTION

Pet silhouette 500 ml

PACKAGE
LABELS

Twelve-pack bottle

 NATURALMENTE NATURALE
(NATURALLY STILL)

 DECISAMENTE FRIZZANTE
(VERY SPARKLING)

BOTTLE FEATURES

VOLUME	500 ml
WEIGHT (FULL BOTTLE)	535 g
HEIGHT	227 mm
DIAMETER	70 mm

HEAT SHRINK PACK

PACKAGE	12 bottle pack
WEIGHT	6,440 kg
DIMENSION L X I X H	280x210x228 mm

PALLETS EPAL 80x120 (composition)

LAYERS	7
CARTONS/PALLET	126
BOTTLES/PALLET	1.512
TOTAL HEIGHT (PALLET INCL.)	161,10 cm
TOTAL WEIGHT (PALLET INCL.)	830 kg

CHEMICAL ANALYSIS LABEL (mg/l)

Bicarbonate	238,0	Calcium	78,0
Sodium	3,4	Magnesium	1,3
Sulphate	4	Nitrate	0,3

Microbiologically pure – Most suitable for low sodium diets

CHEMICAL AND PHYSICO-CHEMICAL ANALYSIS: “La Sapienza” Rome University,
Department of Public Health Science – Rome, 10th January 2017

Specific electrical conductivity at 20°C: 317 µS/cm - Total Dissolved Solids at 180°C : 219,0 mg/l
pH factor at the source: 7,68 - Free carbon dioxide at the source: 15 mg/l

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Chemical characteristics: in accordance with D.Lgs 542/92 and subsequent modifications and supplements.

Store in a cool dry place, keep far away from sources of heat.

Best before 2 years after the packaging date on bottle cap.

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